Work Order ID 69882 Page 1 Tuesday, May 24, 2011 9:14:11 AM Item ID: D3414-3 Accept Setup Start **Revision ID:** Stop Item Name: Lug Start Qty: 30.00 **Start Date:** 5/24/2011 **Cust Item ID:** Required Date: 5/30/2011 Req'd Qty: 30.00 **Customer:** Reference: Run Start Date: //- 15-24 Tooling: Date: Approvals: Stop SPC (Y/N): Date: QC: Date: Sequence ID/ Operation Set Up/ **Tool ID** Tool# Plan Accept Reject Reject Insp. Work Center ID Description Code Qty Number Stamp **Run Hours** Qty Draw Nbr **Revision Nbr** D3414 Rev C 100 0.00 onf ,/05/27 0.00 Bandsaw Memo Jeaspa Bandsaw Cut blanks: 2.50" x 0.500" x 2.250" long 0.00 110 and 11/05/31 Memo Machine as per Folio FA569 and Dwg D3414 Identify as D3414-3□Dwg Rev _____ Folio Rev _____ HAAS CNC vertical machine #1 120 QC2- Inspect parts off machine FAI/FAIB 0.00 sh 11/05/31 0.00 QC Memo

Quality Control

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	CEDURE CHA	NGE		Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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DATE	STEP	Description of NC		Corrective Action		0: 0	Verification	1 Approval	Approval				
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Tuesday, May 24	4, 2011 9:14:	11 AM '										rage 2	
Revision ID:	D3414-3	-	•	Accept					Setup	Start Stop			
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Approvals:			ate:	Tooling: SPC (Y/N):		ate:]	Run	Start Stop			
Sequence ID/ Work Center II 130 QC Quality Control		Operation Description QC8- Inspect parts - second ch	eck	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Qty		Reject Number	Insp. Stamp	
Packaging Packaging		Identify as per dwg & Stock L Memo	ocation	0.00				(\	6	1_2	P	3/	
150 QC Quality Control		QC21- Final Inspection - Work Memo	c Order Release	0.00					ر 4	<i>M</i>	1/6/	7	

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Picklist Print

Tuesday, May 24, 2011 9:14:18 AM

Work Order ID: 69882

Parent Item:

D3414-3

Parent Item Name: Lug



Start Date: 5/24/2011

Required Date: 5/30/2011

Start Qty: 30.00

Required Qty: 30.00

Comments:

IPP A□05.09.13□New issue□KJ/JLM□

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.500X2.500		Purchased	No			100	f	34.0000	0.1875	5.625			

304 BAR .500 x 2.50

Location	Loc Qty	Loc Code
MAT050	34	
112764	16	
116135 🗬	6	
117685	12	

5.625 and 11/0/27

W/O:			W	ORK ORDER CHANG	ES	_			,
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng			Section C	Chief Eng	QC Inspector
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DART AEROSPACE LTD	Work Order:	69882
Description: Lug	Part Number:	D3414-3
Inspection Dwg: D3414 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

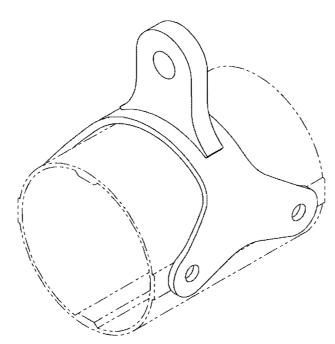
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by:	Onl	Audited by:	Prototype Approval:	N/A
Date:	11/0/31	Date: 1\0k0	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	09.09.14	New Issue	KJ IN	11
В	09.11.12	Dwg Rev updated	KJ 🐪	· M

W/O:			WO	RK ORDER CHANG	ES						
DATE	STEP	PRO	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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ITEM No.	QTY. -041	PART NUMBER	DESCRIPTION
11	х	D3414-041	LUG ASSEMBLY
. 2	1	D3414-1	LUG BRACKET
3	1	D3414-3	LUG



D3414-041 LUG ASSEMBLY

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NOTES:
1) MATERIAL: N/A
2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3414-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.52 lbs

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT

DESIGN OP		dP	DART AEROSPA	ACEL	[D
REV.		DE	SCRIPTION	BY	DATE
A	NEW ISSUE	CP	05.03.16		
В	DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERED TO "B" SIZE BORDER. FLAT PATTERN FOR -1 INCREASED IN LENGTH TO PREVENT FOULING AT INSTL (SEE PAR198), FLAT SPOTS REMOVED FROM -1 (PART NOW "U" SHAPED) FOR EASE OF MANUFACTURE, B"-3 ADDED TOLERANCE TO 3:230 DIM C.2-3 1 IZ DIM WAS 120.				08.09.23
С	BREAK SHA 0.010-0.030	RP EDGES F (ZN A7-3)	CP 09.06.		

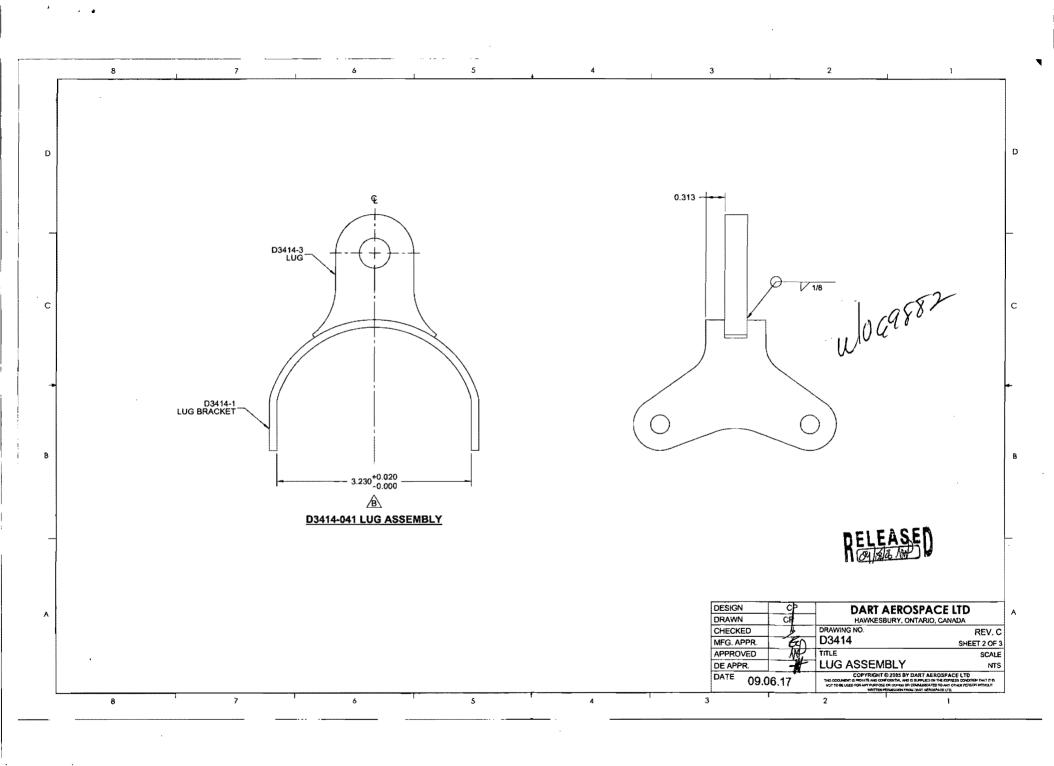
DESIGN	d₽.	DART AEROSPACE LTD					
DRAWN	QP	HAWKESBURY, ONTARIO, CANADA					
CHECKED	<i>y</i>	DRAWING NO.	REV. C				
MFG. APPR.	En	D3414	SHEET 1 OF 3				
APPROVED	W	TITLE	SCALE				
DE APPR.		LUG ASSEMBLY	NTS				
DATE 09.0	06.17	COPYRIGHT © 2005 BY DART AEROSPACE LTD THE DOUARDY BY PRIVATE AND CONFOCUREL AND IS SUPPLIED ON THE EDUCATION THAT IT IS NOT TO BE USED FOR ANY PLANDS OF OTHERS OF COMMANDATION TO HAVE PERSON WITHOUT					

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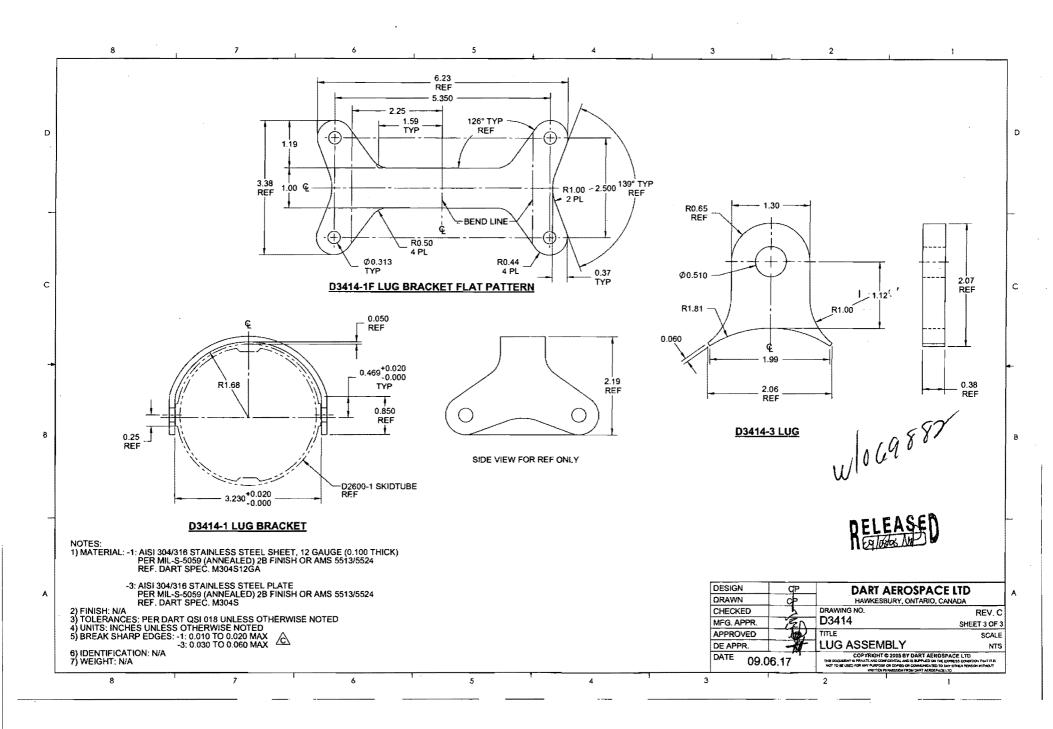
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